

**Work Order ID 59821**

Friday, June 11, 2010 12:56:33 PM



Page 1

Item ID: D350-749-015

Accept



Setup Start



Revision ID:

Stop



Item Name: Low to High Gear Conversion

Start Date: 6/11/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 6/18/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

Date: 10-6-11

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Draw Nbr

Revision Nbr

N/A

Rev B

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP350-749-015 CHG 001 "NO DART  
ARC OR C OF C REQUIRED"

S10602/13

HJ for MF 10-8-13

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

10/8/13 PDS

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

S10602/13

Ⓣ

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**Work Order ID 59821**

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Item ID: D350-749-015

Accept



Setup Start



Revision ID:

Stop



Item Name: Low to High Gear Conversion

Start Date: 6/11/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 6/18/2010 Req'd Qty: 1.00



Customer:

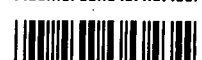
Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	Packaging	0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-749-015 <input type="checkbox"/> Location: _____ <input type="checkbox"/> PPP Rev: <u>Draft</u> <input type="checkbox"/> "NO DART ARC OR C OF C REQUIRED" <input type="checkbox"/> **ATTN: ALL ORIGINAL EUROCOPTER ARC AND <input type="checkbox"/> TAGS TO BE SHIPPED WITH KIT**								
140 	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

10/8/138

10/08/13  
MF  
10-8-13

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

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Work Order ID: 59821

Parent Item: D350-749-015

Parent Item Name: Low to High Gear Conversion

Comments: IPP Rev:A New Issue 08-02-14 DD verified by: LL

Start Date: 6/11/2010

Required Date: 6/18/2010

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
22201TK060070X SCREW		Purchased	No			120	Each	10.0000	2	2		10/8/13SP	

## Location

ST367

## Loc Qty

10

## Loc Code

111473

22201TK080018X SCREW		Purchased	No			120	Each	0.0000	2	2		10/8/13SP	
-------------------------	--	-----------	----	--	--	-----	------	--------	---	---	--	-----------	--

23112TK080X WASHER		Purchased	No			120	Each	0.0000	2	2		10/8/13SP	
-----------------------	--	-----------	----	--	--	-----	------	--------	---	---	--	-----------	--

350A41-1088-20 STRIP, CHAFING, UPPER		Purchased	No			120	Each	0.0000	4	4		10/8/13SP	
---	--	-----------	----	--	--	-----	------	--------	---	---	--	-----------	--

350A41-1089-20 STRIP, CHAFING, LOWER REAR		Purchased	No			120	Each	0.0000	2	2		10/8/13SP	
--	--	-----------	----	--	--	-----	------	--------	---	---	--	-----------	--

350A41-1090-20 STRIP, CHAFING, LOWER FRONT		Purchased	No			120	Each	0.0000	2	2		10/8/13SP	
---	--	-----------	----	--	--	-----	------	--------	---	---	--	-----------	--

350A41-1092-22 HALF CLAMP		Purchased	No			120	Each	0.0000	4	4		10/8/13SP	
------------------------------	--	-----------	----	--	--	-----	------	--------	---	---	--	-----------	--

(10)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

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Work Order ID: 59821



Parent Item: D350-749-015



Parent Item Name: Low to High Gear Conversion

Start Date: 6/11/2010

Required Date: 6/18/2010

Comments: IPP Rev:A New Issue 08-02-14 DD verified by: LL

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
ASN52320BH120N NUT		Purchased	No			120	Each	3.0000	2	2			



10/8/13 SP (K)

Location

Loc Qty

Loc Code

ST372

3

114366

3

2

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Shop Packet Print

Page 2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



# REFERENCE ONLY

Qty -011	Qty -013	Qty -015	Part Number	Description
X			D350-749-011	LANDING GEAR KIT HIGH, AERAZUR / APICAL CYLINDRICAL FLOAT COMPATIBLE
	X		D350-749-013	LANDING GEAR KIT HIGH, AIRCRUISER / APICAL TRI-BAG FLOAT COMPATIBLE
		X	D350-749-015*	STANDARD TO HIGH GEAR CONVERSION KIT
1	1		D350-748-101	CROSSTUBE INSTALLATION, AS 350/355 HIGH FWD
1	1		D350-748-201	CROSSTUBE INSTALLATION, AS 350/355 HIGH AFT
1			D350-636-011	SKIDTUBE INSTALLATION, LH, STD AERAZUR/APICAL CYLINDRICAL FLOAT COMPATIBLE
1			D350-636-012	SKIDTUBE INSTALLATION, RH, STD AERAZUR/APICAL CYLINDRICAL FLOAT COMPATIBLE
	1		D350-636-013	SKIDTUBE INSTALLATION, LH AIRCUISER/APICAL TRI-BAG FLOAT COMPATIBLE
	1		D350-636-014	SKIDTUBE INSTALLATION, RH AIRCUISER/APICAL TRI-BAG FLOAT COMPATIBLE
		4	350A41-1088-20	STRIP, CHAFING, UPPER
		2	350A41-1090-20	STRIP, CHAFING, LOWER, FRONT
		2	350A41-1089-20	STRIP, CHAFING, LOWER, REAR
		4	350A41-1092-22	HALF, CLAMP
		2	22201TK080018X	SCREW
		2	23112TK080X	WASHER
		2	ASN52320BH120N	NUT
		2	22201TK060070X	SCREW

CUSTOMERS REQUESTING THE ARMOR SHIELD OPTION ON CROSSTUBES SHOULD ORDER THE ABOVE CROSSTUBE/LANDING GEAR KITS WITH AN "A" EXTENSION.

I.E. D350-748-101 CROSSTUBE WITH ARMOR SHIELD = D350-748-101A  
D350-749-011 LANDING GEAR WITH ARMOR SHIELD = D350-749-011A

\*ADDITIONAL PARTS ARE REQUIRED WHEN SWITCHING FROM STANDARD TO HIGH GEAR ON AS350/355 AIRCRAFT. CUSTOMERS WHO ARE SWITCHING FROM STANDARD TO HIGH GEAR CAN PROCURE THE D350-749-015 CONVERSION KIT.

RELEASED  
08.02.12

B	ADD D350-749-015 KIT FOR STANDARD TO HIGH GEAR CONVERSION	PH	08.02.08
A	NEW ISSUE	CP	06.09.07
REV.	DESCRIPTION	BY	DATE
DESIGN	90	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	RL		
CHECKED	LK	DRAWING NO.	REV. B
MFG. APPR.	N/A	D350-749	SHEET 1 OF 1
APPROVED	TH	TITLE	SCALE
DE APPR.	TH	LANDING GEAR KITS	NTS
DATE	08.02.08	COPYRIGHT © 2006 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	